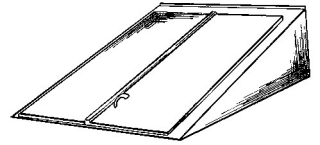


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## Steelway Cellar Door

### Installation Instructions

#### STEP 1:

Place welded door frame on smooth, level foundation. Vertical flanges should be flush against the building wall. This may require cutting or removal of any siding.

#### STEP 2:

With a 1/4" bit, drill all holes for anchor points into top of foundation.

#### STEP 3:

Outline outside edge of frame on your foundation and remove frame.

#### STEP 4:

Apply caulk on the inside of the line you have drawn and place frame back on the foundation.

#### STEP 5:

Realign frame over holes and secure bottom flanges and sill piece to foundation with your chosen anchoring hardware. Finish by securing vertical and header flanges to building.

Seal all edges where the frame meets the foundation or building with polyurethane caulk.

#### USE CAUTION AS DOORS DO NOT YET HAVE THE PISTON ASSISTANCE

Install door by holding it in the open position and sliding the hinge around the side piece flange, into the bracket. Line up holes and slide 5/16" x 1-1/4" pin into place, secure with cotter pin.

#### STEP 6:

With the door in the open position, attach the thick end of the piston to the upper bracket on the door and the thin end to the lower bracket on the frame.

Repeat Steps 5 and 6 for second door.

#### STEP 7:

Attach handle using supplied 1/4" x 1/2" bolts with washers on underside of door panel.

#### STEP 8:

Paint the door.

