

INSTALLATION INSTRUCTIONS

Steelway Cellar Door Installation

Fully Welded Unit**STEP 1:**

Place the welded door frame on a smooth, level foundation. The vertical flanges should be flush against the building wall. This may require cutting or removal of any siding.

STEP 2:

With a 1/4" bit, drill all holes for anchor points into the top of the foundation.

STEP 3:

Outline the outside edge of the frame on your foundation and remove the frame.

STEP 4:

Apply caulk on the inside of the line you have drawn and place the frame back on the foundation.

STEP 5:

Realign the frame over the holes and secure the bottom flanges and sill piece to the foundation with your chosen anchoring hardware. Finish by securing the vertical and header flanges to the building. Seal all edges where the frame meets the foundation or building with polyurethane caulk.

USE CAUTION — THE DOORS DO NOT YET HAVE THE PISTON ASSISTANCE.

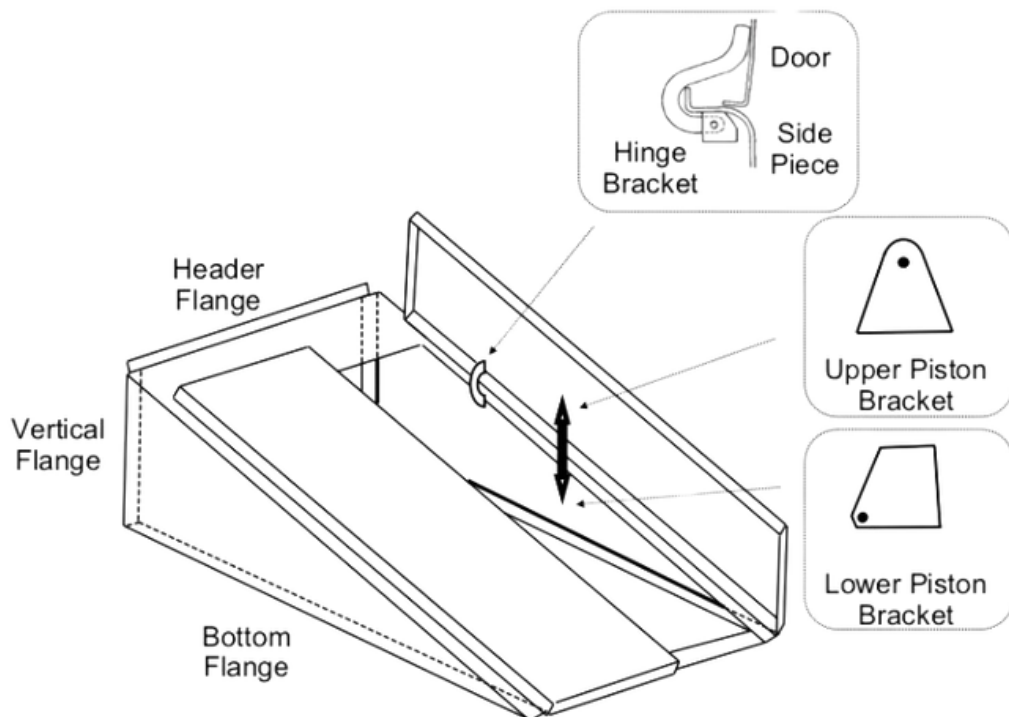
Install the door by holding it in the open position and sliding the hinge around the side piece flange, into the bracket. Line up the holes and slide the 5/16" × 1-1/4" pin into place; secure with a cotter pin.

STEP 6:

With the door in the open position, attach the thick end of the piston to the upper bracket on the door and the thin end to the lower bracket on the frame. Repeat Steps 5 and 6 for the second door.

STEP 7:

Attach the handle using the supplied 1/4" × 1/2" bolts with washers on the underside of the door panel.

**STEP 8:**

Paint the door.

Your Steelway cellar door installation is now complete!

For questions, please call Window Well Supply Customer Service, Monday through Friday, 8:00 AM – 5:00 PM CST at (262) 633-3707.