

INSTALLATION INSTRUCTIONS

Steelway KD Cellar Door Installation Instructions

Frame Assembly

Included Hardware

- (20) 1/4" × 1/2" round-head bolts
- (18) 1/4" × 1" plastic concrete anchors
- (16) 1/4" × 1-1/4" anchoring screws
- (4) 5/16" × 1-1/4" pins and cotter pins
- (18) 1/4" nuts
- (2) Side rail piston brackets
- (2) Door panel piston brackets
- (2) Gas pistons
- (1) Handle
- (2) Washers (use with handle only)

Assemble the frame using the (10) 1/4" round-head bolts and nuts, with the bolt heads facing out.

STEP 1:

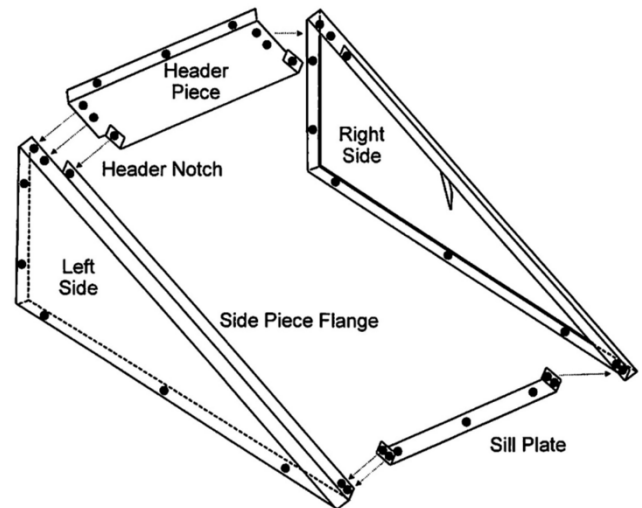
Attach the header piece to the side pieces.
The header must lay on top of the side pieces.

STEP 2:

Attach the header notch to the side plate flange.
Apply caulk to the seam before fully tightening this bolt.

STEP 3:

Attach the sill plate to the lower side piece flange. Check that the frame is square before tightening all bolts.



Your Steelway KD cellar door frame is now assembled!

For questions, please call Window Well Supply Customer Service, Monday through Friday, 8:00 AM – 5:00 PM CST at (262) 633-3707.