

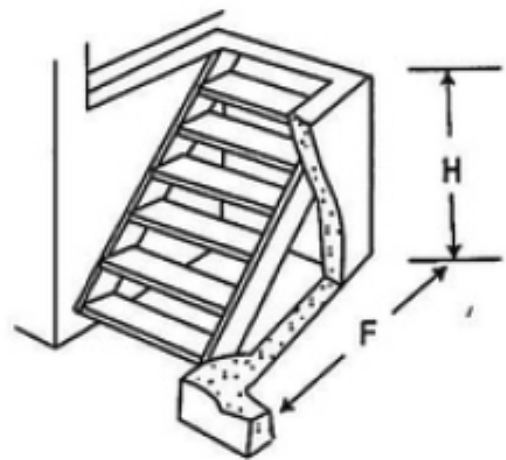
INSTALLATION INSTRUCTIONS

Steelway Stair Stringer Installation Instructions

The Steelway Stair Stringer makes it easy and economical to add stairs to your new or existing bulkhead. Along with the Steelway Steel Basement Door, the Steelway Stair Stringers eliminate the need for expensive and complicated step construction. Made of 14-gauge galvanized steel and pre-punched for easy tread installation.

Sizing

1. First, measure the 'H' dimension, then the 'F' dimension. If a new areaway, build to the specifications below for the model desired.
2. Second, select the right size Steelway Stair Stringer:

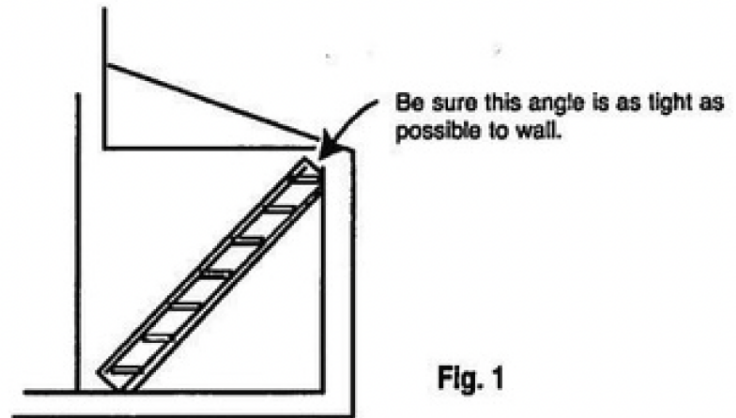


Select Stringer	'H'	'F' At Least	Length of Stringer	Number of Steps	Use Basement Door Model
ST-3	30"–34"	26-3/8"	33"	3	
ST-4	35"–40"	34-5/8"	44-7/8"	4	"SL"
ST-5	41"–47"	43-3/8"	56-3/4"	5	
ST-6	48"–55"	51-3/8"	68-1/2"	6	"O"
ST-7	56"–64"	59-3/4"	80-1/2"	7	"B"
ST-8	65"–72"	68-1/2"	92-1/4"	8	"C"

How to Install the Steelway Stair Stringers

STEP 1:

Set a level on a convenient eye-level tread cut-out (Fig. 1). Move the Steelway Stair Stringer in and out / up and down so that the top angle is as straight as possible to the outer wall.



STEP 2:

Secure the Steelway Stair Stringer with either masonry nails or screw anchors and lag bolts — use at least 6 nails or bolts.

Note: If anchoring into concrete block, be sure the nail or lag screw and anchor are not in the hollow part of the block. If so, use appropriately sized toggle bolts.

STEP 3:

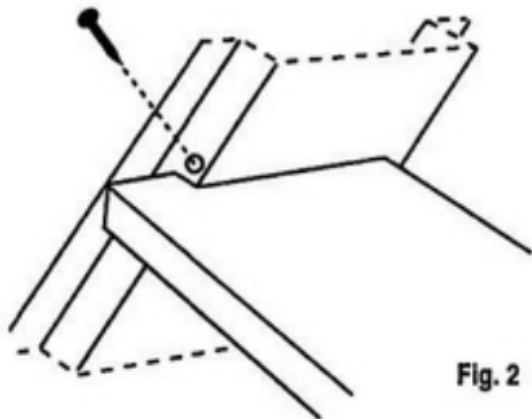
Cut the steps from 2" × 10" lumber. The cut size will be 2" less than the width between the walls supporting the Steelway Stair Stringer.

STEP 4:

Secure the second stringer by placing it against the wall and inserting a stair tread in the bottom cut-out and another at the eye-level cut-out. Move the second stringer in and out / up and down until the stair treads are level. Secure the second stringer as in Step 2.

STEP 5:

Secure the stair tread (Fig. 2) by driving an 8d nail straight down into the tread through the hole provided in the Steelway Stair Stringer.



Your Steelway stair stringer installation is now complete!

For questions, please call Window Well Supply Customer Service, Monday through Friday, 8:00 AM – 5:00 PM CST at (262) 633-3707.